INSTALLATION MANUAL

ION-100 Series

FIBER OPTIC ILLUMINATOR IP67 OUTDOOR RATED









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The **ION 100** is an outdoor rated RGB+W or white only LED Light Source ideal for fiber optic lighted waterfalls, lighted water features and fiber optic star floors. With the powerful RGB+W LED the Red, Green, Blue and White LED chipset delivers a full 16.4m color and stunning white light. Indoor or outdoor installation.

The Smart Board (SB) option with built-in color programs works with industry standard 12VAC PX-100 and 12VAC PX-300 transformers for easy installation and hook up or included 12VDC PWR supply.

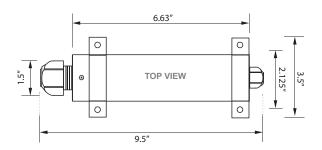
FEATURES:

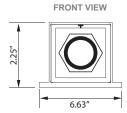
- · Made in the USA
- Rigid Anodized Aluminum Contruction
- · Made in the USA
- Eight color modes with SB (Smart Board option):
- Full color spectrum with RGB + White option
- 12VDC or 12VAC SB option wires directly to PX-100 or PX-300 Transformers
- 300 Fiber capacity
- Small form
- · Easy installation

SPECIFICATIONS

PARAMETER	MAX RATING
Input Voltage	12VAC / opt. 12VDC
Amps	2.0 Max (on white)
Wattage	10W Max (on white)
Fiber Capacity	300
Operating Temperature	-10°C to 50° C
Outdoor Rating	IP67
Housing	Anodized Aluminum







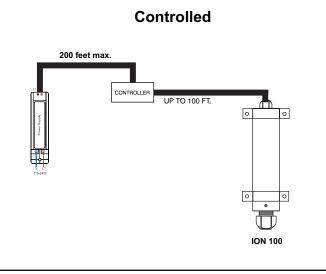
PRO-TIP

You will find Pro-Tips throughout this manual that are helpful hints and practical advice from lighting professionals.

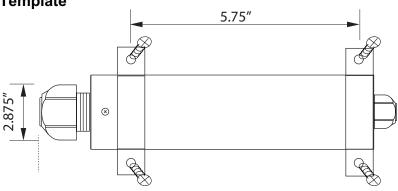
NOTE: This light source is not serviceable and has no internal servicable parts. Please contact the manufacturer with service related issues.

General Wiring Parameters:

Use either 16W RVDC PS, PX-100, PX-300 OR 12V Power supply 200 feet max. 12V Power Supply All ION Series light sources come with a remote power supply. PX-100 PX-300 The power supply can be mounted up to 200 ft. from the light source.

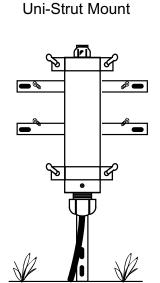


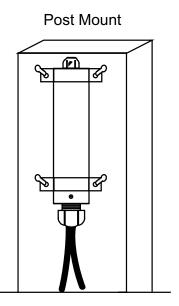
Mounting Hole Template



Vertical Mounting

Wall Mount

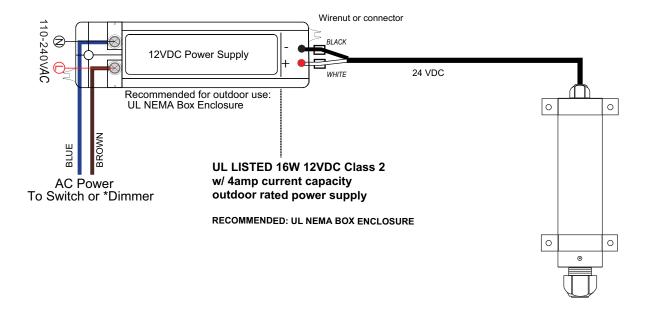




SINGLE COLOR STAND ALONE SYSTEM MANUAL OPERATION

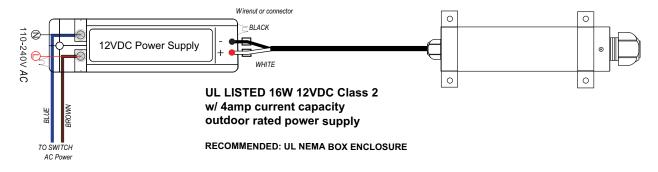
NOTE: Only a licensed electrician should install this product.

Use either 16W RVDC PS, PX-100, PX-300 OR 12V Power supply



RGB / RGBW STAND ALONE SYSTEM MANUAL OPERATION

Use either 16W RVDC PS, PX-100, PX-300 OR 12V Power supply

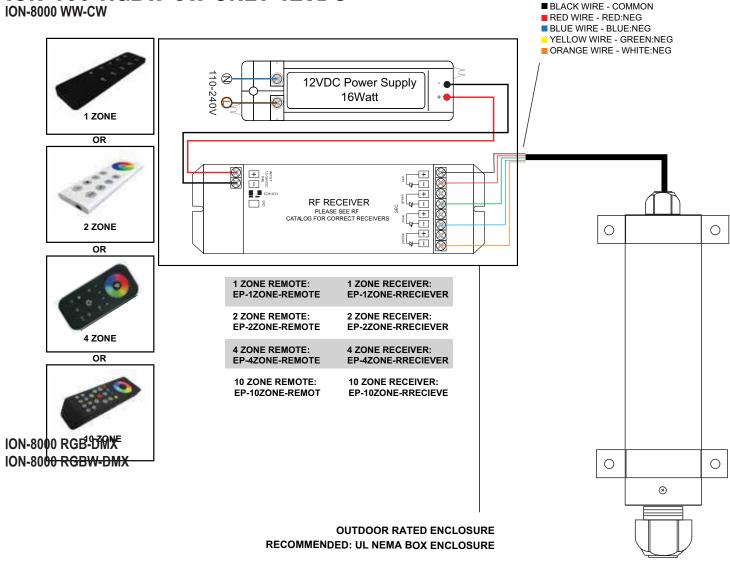


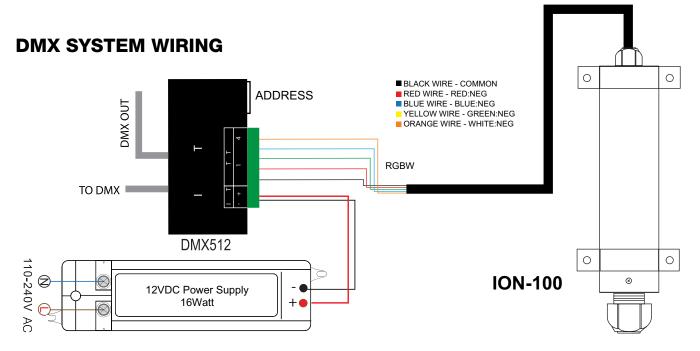
TOGGLE SWITCH

A toggle switch is to be wired to the AC input. This switch is used to scroll through all the modes on the Illuminator.

- MODE: Advance to next color by toggleing switch 1-2 seconds OFF then ON.
 MODE COLOR ORDER:
 Blue / White / Cyan / Green / Magenta / Red / Gold / Slow color change / Party mode
- RESET MODE: Toggle OFF 5-7 seconds then ON. This will reset all light sources back to blue. Memory will be save after 8 seconds.

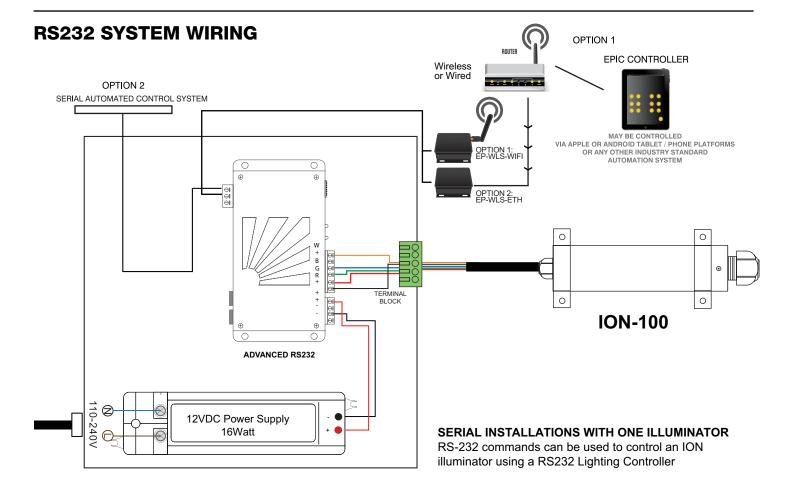
RF SYSTEM WIRING ION-100-RGBW-5W ONLY 12VDC





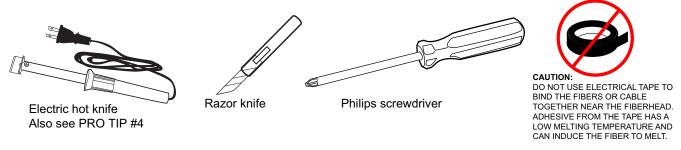
ION-100-DMX

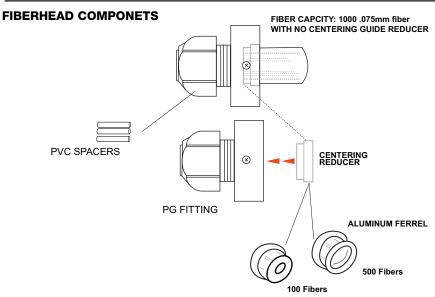
DMX is an industry standard abbreviation for "digital multiplex". It is an RS-485 based protocol that has become the industry standard for digital lighting control interfaces. DMX allows users to synchronize fixtures to a centralized lighting controller. It supplies a constant flow of data to the fixture so that the unit knows what it should be doing at all times.



FIBER HEAD PREPARATION

TOOLS REQUIRED

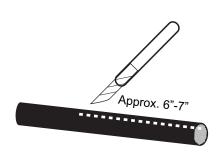




PRO-TIP 1 ▶

Prepartion of the fiberhead is one of the most important elements in achieving maximum performance from your ION Series Fiber Optic Light Source. Solidly packed, clean cut fibers allow the light emitted from the light source to enter the ends of the fiber at an optimum angle for superior performance and reduced fiberhead maintenace. It is advisable to provide a service loop or extra length of fiber at the light source should re-cutting of the fiber be necessary. A 12" to 18" service loop is recommended.

STEP 1Remove the PVC jacket from the cable



1a. Slice through the jacket, careful not to cut any fibers.



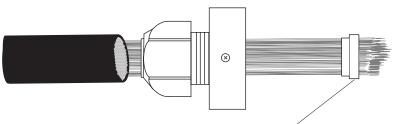
1b. Remove the excess jacket with a knife or scissors.



The cut fiber cable should look like this.

Visit our YOUTube Channel for fiberhead instructions: IMPACTLIGHTINGINC http://youtu.be/Ph9LmnFvAy8

STEP 2 INSERT FIBER INTO FIBERHEAD



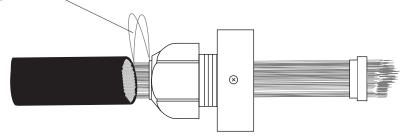
2a. Centering Reducers are used when the aluminum ferrel is not completly filled with fiber.

Fiber must be tightly pack at the end of the ferrel. For optimum performance a centering device is used in combination with "dead" (see step **2e**) fibers to acheive this.

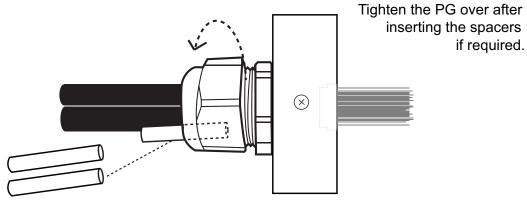
2b. Pull any "jamed" fibers completely out and re-insert individually or in small groups while leaving the other fibers in place.

PRO-TIP 2 ▶

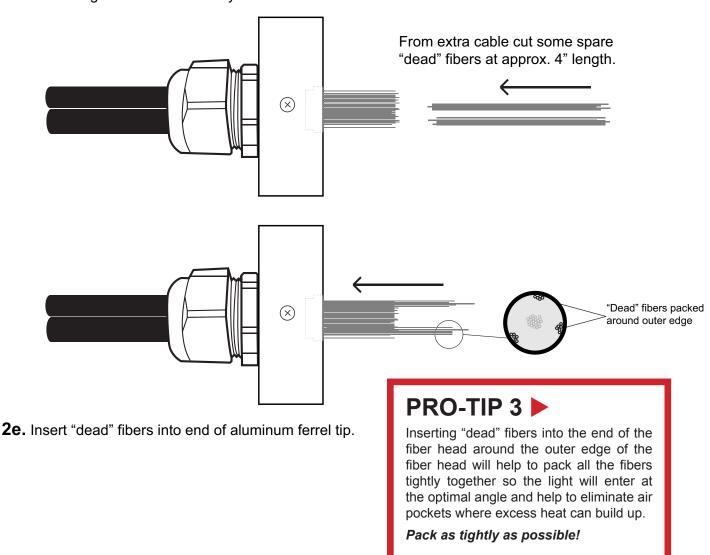
Many Pro installers prefer to disassemble the fiberhead components then insert the fiber through each component, before re-attaching each component back together.

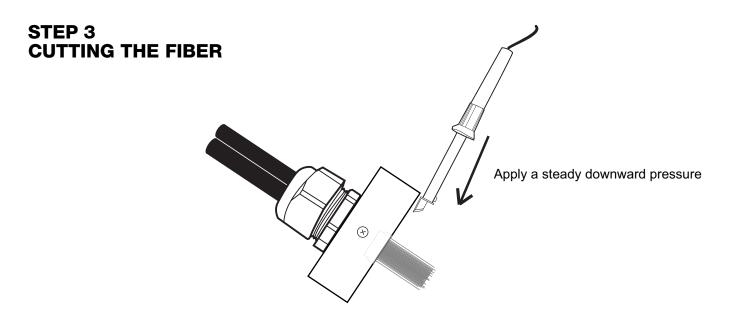


STEP 2 INSERT FIBER INTO FIBERHEAD (CONT.)

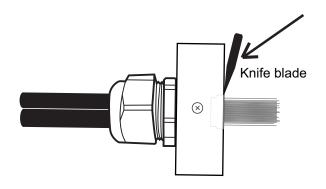


2d. If the PG does not fully secure the fiber cable then insert spacers into the back of the PG fittin and then tighten the PG securely on the cable.

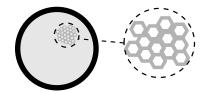




Use a steady downward pressure with a heated blade to cut the fiber. Let the heat of the blade and steady pressue 3a do the work. **DO NOT** use a sawing motion. Reheat the blade if necessary.



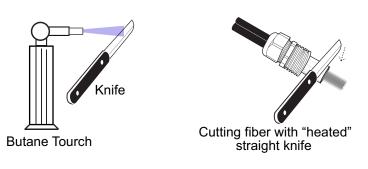
The result should be a smooth cut with the fibers densely packed together.



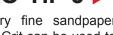
End View of Fiberhead.

PRO-TIP 4

For Experienced Professionals ONLY! You may experience difficulty cutting fibers when you have too long an extension cord to the knife, resulting in low knife tip temperature, or when there is no electrical service available or cold temperatures. An alternate method is to use a butane torch to heat a knife blade. It might be necessary to re-heat the knife during the cutting. Use the same method as the electric knife - no sawing, downward pressure letting the heat do the cutting.

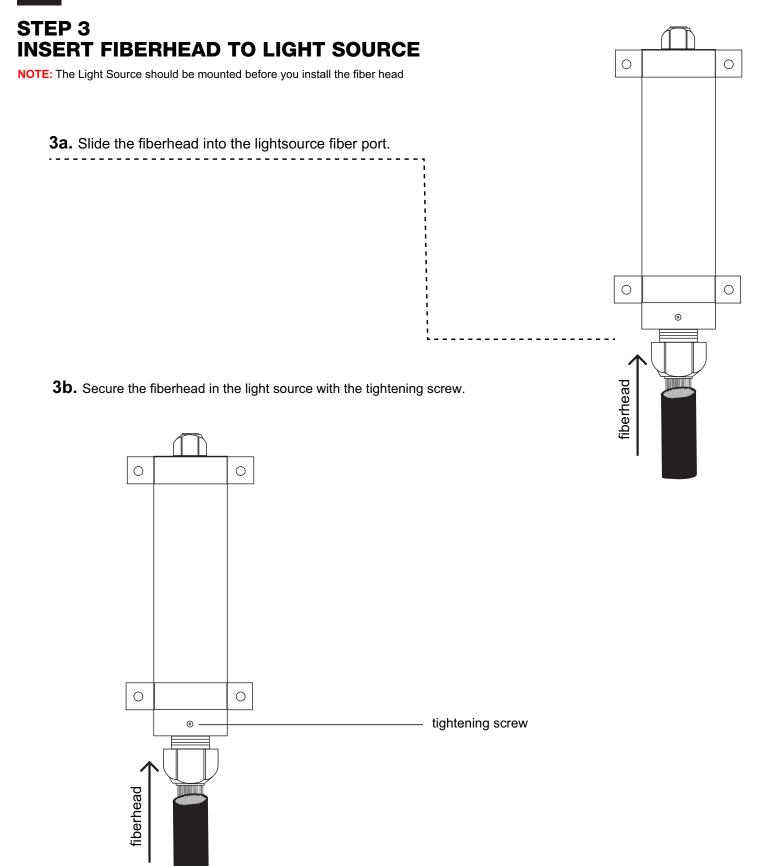


PRO-TIP 5



A very fine sandpaper 1000 Grit can be used to polish the end then finish with a plastic polish.

FIBER HEAD PREPARATION



NOTE: This light source is not serviceable and has no internal serviceable parts. Please contact the manufacturer with service related issues.

- Problem: Low light levels in fiber
- Possible Cause: Melted fibers in fiber head are overheating.
- **Solution:** Re-cut the fiber head. Loosen the ferrule and push the fibers 1/2" past the fiber head. Follow steps 2-3.
- **Problem:** Light source is not turning on
- Possible Cause: No power or improper wiring
- Solution: Check that the main power to the unit. If the main power is on and t the unit still does not turn on, check to see if there is power at the low voltage side of the power supply. If there is power on the low voltage side of the power supply, check your control system and make sure it is wired properly. (check wiring diagrams that correspond to your application)

ILLUMINATI